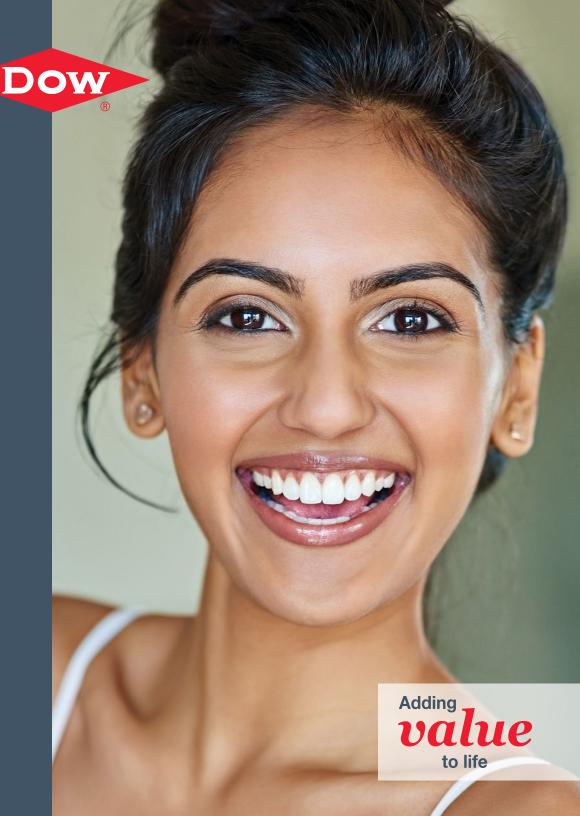
# Skin care products that do more

A catalog of solutions



# Table of Contents

Emollients/Skin Conditioning 1
Formulation Aids 2
Surfactants3
Sensory Enhancers 4-8
SPF Boosters8
Optical Appearance aids9
Rheology Modifiers/ Texture Builders/
Foam Boosters 9-11
Film Formers
Opacifiers12
Foam Boosters
Humectants13
Chelating Agents14
Pigment Treatments

Trends evolve fast, but Dow can help you stay ahead with ingredients and expertise for formulating next-generation skin care products that meet the demands of your customers.

With Dow's latest ingredient solutions, you can create products that spread more easily for smoother, almost effortless application, with even pigment dispersion – products that retain their features and last longer than others currently on the market. Innovative new technologies from Dow also can help you create novel textures, minimize the tacky or greasy feel of other ingredients and formulate light products exhibiting a silky feel – both during and after application.

To learn more about a product listed within this catalog, contact your Dow representative.

# **Innovative Solutions for a Wide Range of Applications**

- Body care
- Facial care
- Color cosmetics
- Sun care
- Men's care



## **Emollients/Skin Conditioning**

Product Type	Product name	INCI name	Product form	Viscosity (cP)	Applications/Benefits	
	FOAMYSENSE™ N10 Polymer	PEG-2M	Water-Soluble Powder	30-50 (5% Aqueous Solution)		
<del>-</del>	FOAMYSENSE™ N750 Polymer	PEG-7M	Water-Soluble Powder	600-1,000 (5% Aqueous Solution)		
Glyo	FOAMYSENSE™ N3000 Polymer	PEG-14M	Water-Soluble Powder	12-50 (5% Aqueous Solution)	Provides slip and lubricious feel while boosting	
Polyethylene Glycol	FOAMYSENSE™ 205 Polymer	PEG-14M	Water-Soluble Powder	4,500-8,800 (5% Aqueous Solution)	foam. Improves spreadability for cleansing,	
lyeth	FOAMYSENSE™ N12K Polymer	PEG-23M	Water-Soluble Powder	400-800 (2% Aqueous Solution)	shaving, skin care and sun care products.	
Po	FOAMYSENSE™ N60K Polymer	PEG-45M	Water-Soluble Powder	200-400 (2% Aqueous Solution)		
	FOAMYSENSE™ 301 Polymer	PEG-90M	Water-Soluble Powder	1,650-5,500 (1% Aqueous Solution)		
los	Fluid AP, Low Odor	PPG-14 Butyl Ether	Liquid	100	Provides emolliency, solvency and slip in skin lotions, eye makeup removers, antiperspirants, and deodorants.	
Polypropylene Glycol	UCON™ LB-1715	PPG-40 Butyl Ether	Liquid	320-350	Provides emolliency, solvency and slip in skin lotions, eye makeup removers.	
ropyl	UCON™ 50-HB-660	PPG-12-Buteth-16	Liquid	120-130	Provides emolliency, solvency and slip in body wash, skin lotions and toners, and daily UV	
Polyp	UCON™ 50-HB-3520	PPG-28-Buteth-35	Liquid	650-700	wear products.	
	UCON™ 75-H-450	PEG/PPG-17/6 Copolymer	Liquid	84-94	Provides emolliency, solvency and slip in facial toners and body wash applications.	
Levulinate derivative	EcoSmooth™ Universal Fluid 1100	Ethyl PG-Acetal Levulinate	Liquid	3	Biobased and biodegradable fluid with medium volatility providing good spreading together with a light and soft skin feel.  Provides excellent compatibility with vegetable oils, organics, esters, sunscreens, cosmetic actives and fragrances.	
	SoftCAT™ Polymer SK-MH	Polyquaternium 67	Powder	2,500 (1% Aqueous Solution)	Dedicated to skin conditioning and deposition	
	UCARE™ Polymer JR-30M	Polyquaternium-10	Powder	30,000 (2% Aqueous Solution)	of caring ingredients (e.g., natural oils, silicones, etc.).	
Polyquaternium	UCARE™ Polymer JR-400	Polyquaternium-10	Powder	300-500 (2% Aqueous Solution)	Dedicated to skin conditioning. Provides moisturization, reduces damage to barrier function of the skin caused by soap.	
Polyqu	UCARE™ Extreme Polymer	Polyquaternium-10	Powder	3,000-7,000 (1% Aqueous Solution)	A bioderived and biodegradable cationic cellulosic polymer that can be used as principal conditioning agent. This cellulosic polymer is derived from non-GMO and PEFC (Programme for Endorsement of Forest Certification) certified wood pulp.	
Acrylate copolymer	EcoSmooth™ Satin P	Ethylene/Sodium Acrylate Copolymer	Liquid	< 2,000	Enables excellent skin conditioning. Delivers improved sensory and foam performance; provides enhanced physical properties to bars as well as in-use benefits on sensorial attributes such as perception of moisturization and fragrance retention.	

#### **Formulation Aids**

Product Name	INCI Name	Active (%)	Carrier	HLB (Calculated)	Applications/Benefits
DOWSIL™ 5225C Formulation Aid	Cyclopentasiloxane (and) PEG/PPG 18/18 Dimethicone	10.5	XIAMETER™ PMX-0245 Fluid	2	
DOWSIL™ ES-5226 DM Formulation Aid	Dimethicone (and) PEG/PPG-18/18 Dimethicone	37.5	XIAMETER™ PMX-200 Fluid, 2 cSt	2	Creates medium to high viscosity W/Si emulsions. Can stabilize high level of glycols, such as glycerine and aluminium salts, in the water phase. Cold process.
DOWSIL™ ES-5227 DM Formulation Aid	Dimethicone (and) PEG/PPG-18/18 Dimethicone	25	XIAMETER™ PMX-200 Fluid, 5 cSt	2	
DOWSIL™ BY-11-030 Emulsifier	Cyclopentasiloxane (and) PEG/PPG-19/19 Dimethicone	50	XIAMETER™ PMX-0245 Fluid	3.6	Creates medium to high viscosity W/Si emulsions. Can stabilize high level of glycols, such as glycerine and ethanol. Can prepare unique gels with volatile
DOWSIL™ BY-25-337 Silicone Emulsifier	PEG/PPG-19/19 Dimethicone (and) C13-16 Isoalkane (and) C10-13 Isoalkane	50	Isoalkane	N/A	oils. Cold process.
DOWSIL™ ES-5612 Formulation Aid	PEG-10 Dimethicone	100	None	4	Creates low to medium viscosity W/O emulsions. Emulsifies a broad range of silicone and organic phases. Easy to use. Useful as a dispersant for nano TiO <sub>2</sub> or ZnO powders into silicone fluids. Low odor.
DOWSIL™ 5200 Formulation Aid	Lauryl PEG/PPG-18/18 Methicone	100	None	2.2	Suitable for W/O and W/O+Si emulsions of low to medium polarity oil phase (e.g. mineral oil, ester oil) thanks to the presence of the alkyl chain. Cold process.
DOWSIL™ ES-5300 Formulation Aid	Lauryl PEG-10 Tris (Trimethylsiloxy) Silylethyl Dimethicone	100	None	3	Creates low to high viscosity W/O emulsions with a high oil phase flexibility and high emulsification capability combined with light sensory. Dispersing aid for micronized powder and pigments. Low odor.
DOWSIL™ ES-5600 Silicone Glycerol Emulsifier	Cetyl Diglyceryl Tris (Trimethylsiloxy) Silylethyl Dimethicone	100	None	2	W/O emulsifier with polyglycerol functionalities. Able to create low to high viscosity emulsions with oils of low to high polarity. Dispersing aid for micronized powders and pigments. Provides light feel and low whitening. Low odor. Cold process.
DOWSIL™ ES-5700 Formulation Aid	Cetyl Diglyceryl Tris(Trimethylsiloxy)silylethyl Dimethicone	100	None	2.5	Dispersant with diglycerol hydrophilic functionality to create low viscosity stable dispersion and improves the compatibility to both organic and silicone oils. Dispersing aid for high powder content. Reduces white residue and improves colour intensity.
DOWSIL™ ES-5800 Formulation Aid	Carboxydecyl Dimethicone	100	None	N/A	Carboxy functional silicone for oil-in-water and silicone-in-water emulsions with smaller particle. Dispersant for powder in aqueous media. Allows to work as surface treatment for pigments and fine particles.
DOWSIL™ FZ-2233 Silicone Emulsifier	Bis-Isobutyl PEG/PPG-10/7 Dimethicone Copolymer	100	None	2.5	PEG/dimethicone copolymer for medium to high viscosity W/Si and W/Si + O emulsions. Useful as a dispersing agent for micronized powders such as TiO <sub>2</sub> in silicone fluids.
DOWSIL™ 9011 Silicone Elastomer Blend	Cyclopentasiloxane (and) PEG-12 Dimethicone Crosspolymer	12.5	XIAMETER™ PMX-0245 Fluid	1.7	Creates low to medium viscosity W/Si emulsions. Can stabilize high level of glycols, such as glycerine and aluminium salts in the water phase. Cold process.
XIAMETER™ OFX-5329 Fluid	PEG-12 Dimethicone	100	None	6.7	Useful for O/W or Si/W emulsions. Can make stable, water-thin emulsions. Capable of forming silicone vesicles.
DOWSIL™ ES-5373 Formulation Aid	PEG-12 Dimethicone	100	None	8	Useful for O/W or Si/W emulsions. Can make stable, water-thin emulsions. Low odor.
EcoSense™ APP-5000 Formulation Aid	Myristyl/Stearyl Xylosides (and) Myristyl alcohol (and) Stearyl alcohol *	98	None	9.0-9.5	Non -ionic emulsifier with HLB 9.0-9.5Creates low viscosity oil-in-water emulsions Emulsify up to 40 % oils (vegetable oil, esters and silicones). NON-GMO, RSPO Mass balanced. 100 % natural index per ISO 16128. Xylose from lignocellulosic biomass (wood origin).

<sup>\*</sup>Proposed INCI name
These are typical properties, not to be construed as specifications.

#### **Surfactants**

Product Type	Product Name	INCI Name	Product Form	Active (%)	Applications/Benefits
	EcoSense™ 1200 Surfactant	Lauryl Glucoside	High-Viscosity Liquid	50	
	EcoSense™ 919 Surfactant	Coco Glucoside	Liquid	F0	
rcoside	EcoSense™ 919 RSPO (RSPO Certified Version)	Coco Giucosiae	Liquia	50	Recommended for both natural and mass market segments.  100% vegetable origin. Readily biodegradable. For use in body
Alkyl Glucoside	EcoSense™ 3000 Surfactant	Decyl Glucoside	Liquid	51	wash applications, facial cleansers and wipes. Produces moderate to high stable foam. ECOCERT, RSPO mass-balance certified palm oil derivative.
4	EcoSense™ 3000 RSPO (RSPO Certified Version)	Decyl Glucoside	Liquid	51	
	EcoSense™ 1000 Surfactant	Decyl Glucoside	Liquid	50	
Alkyl Glycoside	EcoSense™ APP-1000 Surfactant	Caprylyl/Capryl Glucosides/Xylosides	Liquid	60	Non-ionic Alkyl polyglycoside surfactant. 100% natural index per ISO 16128. It is produced by green chemistry principles. Used at low level to boost the performance of other bio-based surfactants enabling 100% naturally derived formulations. Provides high clarity and good foam quantity as a primary or secondary surfactant. Non-GMO and readily biodegradable. RSPO mass balanced.
rolipid	EcoSense ™ GL-60 HL Surfactant	Glycolipids	Liquid	53	Naturally derived bio-surfactant with emulsifying properties. Sophorolipid with low HLB. Contains a high percentage of the lactone form. Milder versus traditional surfactants. Effective solubilizer of essential oils/fragrances. Non-GMO, sugar and canola oil based. Readily biodegradable.
Sophorolipid	EcoSense ™ GL-60 HA Surfactant	Glycolipids	Liquid	53	Naturally derived bio-surfactant with emulsifying properties. Sophorolipid with medium to high HLB. Contains a high percentage of the acid form. Milder versus traditional surfactants. Effective solubilizer of essential oils/fragrances Non-GMO, sugar and canola oil based. Readily biodegradable.

#### **Sensory Enhancers**

Produ Type	ıct	Product Name	INCI Name	Specific Gravity at 25°C	Refractive Index at 25°C	Flash Point (°C)	Applications/Benefits		
		XIAMETER™ PMX-0245 Cyclopentasiloxane	Cyclopentasiloxane	0.95	1.397	76			
		XIAMETER™ PMX-0246 Cyclohexasiloxane	Cyclohexasiloxane (and) Cyclopentasiloxane	0.96	1.399	93	Low molecular weight volatile carriers that can be used as transient detackifier. Good compatibility with		
		XIAMETER™ PMX-0345 Cyclosiloxane Blend	Cyclopentasiloxane (and) Cyclohexasiloxane	0.96	1.398	74	oil and alcohol. No skin residue nor cooling effect when formulated into skin care applications. Can be		
		XIAMETER™ PMX-200 Silicone Fluid 0.65 cSt	Disiloxane	0.76	1.375	-3	formulated into clear and oil-free systems. Improves		
	Fluids	XIAMETER™ PMX-200 Silicone Fluid 1 cSt	Trisiloxane	0.82	1.382	30	spray pattern together with no stain and no sting in AP/ Deo applications.		
	Volatile	XIAMETER™ PMX-200 Silicone Fluid 1.5 cSt	Dimethicone	0.85	1.387	57			
	Vola	XIAMETER™ PMX-200 Silicone Fluid 2 cSt	Dimethicone	0.87	1.389	87			
		XIAMETER™ PMX-1184 Silicone Fluid	Dimethicone (and) Trisiloxane	0.85	1.388	42	Volatile silicone carrier that can reduce tack and whiteness in antiperspirant and deodorant formulations. Non-cooling effect on skin and provides pleasant skin feel.		
Silicone Fluids		DOWSIL™ FZ-3196 Fluid	Caprylyl Methicone	0.84	1.413	110	Moderate volatility solvent that brings a unique light, non-greasy and silky smooth feel with excellent spreadability. Compatible with a broad range of oils. Reduces greasiness and tackiness of other oils. Good media for dispersing pigments.		
Silic		XIAMETER™ PMX-200 Fluid 5 cSt	Dimethicone	0.915	1.397	134			
	w sity	DOWSIL™ 200 Silicone Fluid 6 cSt	Dimethicone	0.921	1.397	146			
	Low	XIAMETER™ PMX-200 Fluid 10 cSt	Dimethicone	0.934	1.399	211			
	>	XIAMETER™ PMX-200 Fluid 20 cSt	Dimethicone	0.950	1.401	246			
		XIAMETER™ PMX-200 Fluid 50 cSt	Dimethicone	0.960	1.402	> 326			
	osity	XIAMETER™ PMX-200 Fluid 100 cSt	Dimethicone	0.965	1.402	> 326	Madisus to bish wells also also the discontinuous to the		
	/isc	XIAMETER™ PMX-200 Fluid 200 cSt	Dimethicone	0.970	1.403	> 326	Medium to high-molecular weight dimethicones that provide emolliency, substantivity, lubrication, slippery		
	E,	XIAMETER™ PMX-200 Fluid 350 cSt	Dimethicone	0.970	1.404	> 326	effect, de-soaping, conditioning, protection and		
	Medium Viscosity	XIAMETER™ PMX-200 Fluid 500 cSt	Dimethicone	0.970	1.404	> 326	spreadability in skin and color cosmetic applications.		
	2	XIAMETER™ PMX-200 Fluid 1000 cSt	Dimethicone	0.970	1.404	> 326			
		XIAMETER™ PMX-200 Fluid 12,500 cSt	Dimethicone	0.970	1.404	> 326			
	gh osity	XIAMETER™ PMX-200 Fluid 60,000 cSt	Dimethicone	0.970	1.404	> 326			
	Hiệ /isco	XIAMETER™ PMX-200 Fluid 300,000 cSt	Dimethicone	0.970	1.404	> 326			
		XIAMETER™ PMX-200 Fluid 500,000 cSt	Dimethicone	0.970	1.403	321			

Produ Type	uct	Product Name	INCI Name	Specific Gravity at 25°C	Refractive Index at 25°C	Viscosity (cSt)	Applications/Benefits
7.		DOWSIL™ 556 Cosmetic Grade Fluid	Phenyltrimethicone	0.98	1.460	15-30	High refractive index, smooth feel and good spreadability. Compatible with other organic ingredients.
nids	es	DOWSIL™ 2502 Cosmetic Fluid	Cetyl Dimethicone	0.86	1.448	45	Compatible with vegetable and hydrocarbon oils, organic sunscreens and esters. Wash-off resistant, semi-occlusive material providing controlled moisturization.
Silicone Fluids	Specialties	DOWSIL™ 5562 Carbinol Fluid	Bis-Hydroxyethoxypropyl Dimethicone	0.98	1.410	30-60	Processing aid that helps pigment dispersion. Wide range of compatibilities with both polar and non-polar solvents. Enhances fragrance release.
Produ Type	uct	Product Name	INCI Name	Solid (%)	Carrier	Viscosity	Applications/Benefits
		XIAMETER™ PMX-1411 Fluid	Cyclopentasiloxane (and) Dimethicone	15	Cyclopentasiloxane	6,000 cSt	Delivers a film on the skin, imparting soft, velvety skin feel. Enables long-lasting effects and is wash-off
		XIAMETER™ PMX-1501 Fluid	Cyclopentasiloxane (and) Dimethiconol	15	Cyclopentasiloxane	4,500-8,000 cSt	resistant. Immediate drying. Soft and smooth feel.
	atile	DOWSIL™ PMX-1504 Fluid C11-13 Isoalkane (and) Isohexadecane (and) Dimethiconol		26-28	C11-13 Isoalkane (and) Isohexadecane	25,000-35,000 cSt	Provides film barrier properties together with a light, velvety feel. Provides good oil compatibility.
end	Gum in Volatile	DOWSIL™ PMX-1505 Fluid	Isododecane (and) Dimethiconol	13-17	Isododecane	800-2,200 cPs	Delivers a film on the skin, imparting soft. Enables long-lasting effects and is wash-off resistant. Immediate drying. Soft and smooth feel.
Gum B	ਰੱ	DOWSIL™ PMX-1507 Fluid	uid Dimethicone (and) Dimethiconol		Dimethicone	5,200-8,400 cPs	Provides film barrier properties together with a long-lasting lubricious and velvety skin feel.
Silicone Gum Blend		DOWSIL™ BY 25-320	C13-16 Isoalkane (and) Dimethicone	20	C13-16 Isoalkane and C10-13 Isoalkane	10,000 cSt	Provides good compatibility with organic oils together with wash-off resistance and long-lasting benefits.
S		XIAMETER™ PMX-9027 Fluid	Cyclopentasiloxane (and) Dimethiconol (and) Dimethicone Crosspolymer	11	Cyclopentasiloxane	3,000-5,000 cSt	Provides slightly powdery, smooth, lubricious and non- tacky skin feel. Optimal combination between silicone gum and silicone elastomer feel: slight mattifying effect from the elastomer together with longer-lasting feel provided by the silicone gum.
	Φ	XIAMETER™ PMX-1413 Fluid	Dimethicone	15	Dimethicone	3,500 cSt	Provides film barrier properties together with a long-
	n in olatil	XIAMETER™ PMX-1503 Fluid	Dimethicone (and) Dimethiconol	15	Dimethicone	2,000 cSt	lasting lubricious and velvety skin feel.
	Gum in Non Volatilk	DOWSIL™ PMX-1508 Fluid	C13-15 Alkane (and) Dimethiconol	19.5-21.5	C13-15 Alkane	5,200-8,400 cPs	Provides film barrier properties together with a long- lasting lubricious skin feel. Non volatile sugar cane source carrier produced by biofermentation. Natural origin content of 76 % per ISO 16128.
one	Branched Polymer	DOWSIL™ 3901 Liquid Satin Blend	Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer	6.25	Dimethicone	1,500 cPs	Provides unique stringy texture together with high lubricity and gloss. Provides a smooth, satin-like
Silic	Bran Poly	DOWSIL™ 3903 Liquid Satin Blend	Isododecane (and) Dimethicone/ Vinyl Dimethicone Crosspolymer	7-8	Isododecane	1,000-8,000 cPs	sensory feel with a perceived moisturization benefit.

Produ Type	ct	Product Name	INCI Name	Active (%)	Average Particle Size	Preservatives	Applications/Benefits
		DOWSIL™ 9506 Powder	Dimethicone/Vinyl Dimethicone Crosspolymer	100	1-6 Microns	NA	Silicone elastomer powder capable of absorbing oils. Provides powdery, non-greasy smooth feel. High sebum absorption. Oil phase thickener.
		DOWSIL™ 9701 Cosmetic Powder	Dimethicone/Vinyl Dimethicone Crosspolymer (and) Silica	100	1-10 Microns	NA	Free-flowing silicone elastomer powder with superior dispersion. Provides dry, silky powdery feel. Oil and sebum absorption. Oil phase thickener.
ners		DOWSIL™ EP-9215 Cosmetic Powder	Dimethicone/Vinyl Dimethicone Crosspolymer	100	2-7 Microns	NA	Silicone elastomer powder providing silky and powdery skin feel. Sebum absorption.
Silicone Elastomers	Powder	DOWSIL™ EP-9289 LL Cosmetic Powder	Dimethicone/Vinyl Dimethicone Crosspolymer (and) Lauroyl Lysine	100	NT	NA	Silicone elastomer powder, combined with lauroyl lysine, provides smoothness and a creamy skin feel. High sebum absorption. Improves compaction of compact powder.
Silicor		DOWSIL™ EP-9608 Cosmetic Powder	Dimethicone Crosspolymer (and) Dimethicone	100	1-8 Microns	NA	Oil loaded silicone elastomer powder provides rich non powdery feel and masks pores naturally. Very easy to handle and does not agglomerate which makes it the ideal silicone powder for manufacturing operations. Designed for compact/pressed powder and color cosmetic applications.
		DOWSIL™ EP-9610 Cosmetic Powder	Dimethicone Crosspolymer	100	1-8 Microns	NA	Silicone elastomer powder providing superior softness, elastomeric bouncing feel, oil/sebum absorption, matte effect. Allow various textures.
Produ Type	ct	Product Name	INCI Name	Carrier	Non Volatile Content (%)	Viscosity (cP)	Applications/Benefits
		DOWSIL™ 9040 Silicone Elastomer Blend	Cyclopentasiloxane (and) Dimethicone Crosspolymer	Cyclopentasiloxane	12-12.75	250,000-580,000	Provides a smooth and powdery feel to formulations and a matte appearance to skin. Shear thinning oil phase thickener. Volatile carrier.
ers	pu	DOWSIL™ 9045 Silicone Elastomer Blend	Cyclopentasiloxane (and) Dimethicone Crosspolymer	Cyclopentasiloxane	12-12.75	350,000-550,000	Provides a smooth and powdery feel to formulation and a matte appearance to skin. Non balling. Shear thinning oil phase thickener. Volatile carrier.
Silicone Elastomers	Gel/Blend	DOWSIL™ EL-9081 Silicone Elastomer Blend	Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer	Dimethicone (2 cSt)	13.55-15.05	250,000-500,000	Provides a smooth feel to formulation and improves compatibility with other cosmetic ingredients. Non balling. Viscosity builder with lower use dosage. Volatile Carrier. Low color, low odor and high transparency.
		DOWSIL™ EL-TIPS Silicone Elastomer Blend	C13-15 Alkane (and) Dimethicone/ Vinyl Dimethicone Crosspolymer	C13-15 Alkane	NA	250,000-550,000	Provides a smooth feel to formulation and blur effect to skin. Non balling. Non volatile sugar cane source carrier produced by biofermentation. Silicone elastomer blend with 0.7 natural origin index per ISO 16128 standard. High transparency. Ideal for non alcohol fragrance formulation and formulation with high natural content.

Produ Type	uct	Product Name	INCI Name	Carrier	Non Volatile Content (%)	Viscosity (cP)	Applications/Benefits	
		DOWSIL™ EL-9140 DM Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	Dimethicone (1.5 cSt)	13.25-14.75	350,000-575,000	Provides a smooth and powdery feel to formulation and a matte appearance to skin. Non balling. Shear thinning oil	
		DOWSIL™ EL-9240 Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	Dimethicone (2 cSt)	13-14.5	350,000-575,000	phase thickener. Volatile carrier.	
		DOWSIL™ 9041 Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	Dimethicone (5 cSt)	NA	300,000-500,000	Smooth, silky, non-greasy skin feel. Shear thinning oil	
		DOWSIL™ EL-9241 DM Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	Dimethicone (5 cSt)	NA	300,000-500,000	phase thickener. Non-volatile carrier.	
		DOWSIL™ EL-9341 Silicone Elastomer Blend	Dimethicone (and) Dimethicone Crosspolymer	Dimethicone (6cSt)	NA	300,000-500,000	Smooth, silky, non-greasy skin feel. Shear thinning oil phase thickener. Non-volatile carrier.	
		DOWSIL™ FB-9586 Silicone Elastomer Blend	Cyclopentasiloxane (and) Dimethicone/Vinyl Dimethicone Crosspolymer (and) Dimethicone	Cyclopentasiloxane Dimethicone	40-50	30,000-70,000	Provides non-greasy, non-tacky, smooth, slippery, powdery feel and matte appearance to the skin.	
		DOWSIL™ 9591 Cosmetic Powder Dispersion	Cyclopentasiloxane (and) Polysilicone-11	Cyclopentasiloxane	21-26	30,000-70,000		
stomers	pua	DOWSIL™ 9852 Elastomer	Cyclopentasiloxane (and) Dimethicone/Vinyl Dimethicone Crosspolymer	Cyclopentasiloxane	21-26	30,000-70,000	Provides a dry, smooth, silky, light and powdery feel and a matte appearance to the skin.	
Silicone Elastomers	Gel/Blend	DOWSIL™ 9852 LC Silicone Gel	Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer	Dimethicone (2 cSt)	24-28	18,000- 50,000		
S		DOWSIL™ EL-8040 ID Silicone Organic Blend Isododecane (and) Dimethic Crosspolymer		Isododecane	15.25-16.75	300,000-550,000	Elastomer feel delivered from a high-volatility organic carrier. Improved non-transfer in color cosmetic	
		DOWSIL™ EL-8048 ID Silicone Organic Blend	Isododecane (and) Dimethicone Crosspolymer	Isododecane	13.50-16.50	200,000-400,000	formulations.	
		DOWSIL™ EL-8050 ID Silicone Organic Elastomer Blend	Isododecane (and) Dimethicone/Bis- Isobutyl PPG-20 Crosspolymer	Isododecane	14.25-15.75	350,000-575,000	Provides a dry, silky feel to formulations and matte appearance to the skin. Good compatibility with organics oils including sunscreens. Improved non-transfer in color cosmetic formulations.	
		DOWSIL™ EL-8051 IN Silicone Organic Elastomer Blend	Isodecyl Neopentanoate (and) Dimethicone/Bis-Isobutyl PPG-20 Crosspolymer	Isodecyl Neopentanoate	NA	350,000-575,000	Provides a smooth feel to formulations. Good compatibility with organic oils including sunscreens.	
		DOWSIL™ EL-8052 IH Silicone Organic Elastomer Blend	Isohexadecane (and) Dimethicone/ Bis- Isobutyl PPG 20 Crosspolymer	Isohexadecane	16-17.5	350,000-575,000	Provides a smooth, silky feel and matte appearance to the skin. Good compatibility with organic oils, including sunscreens.	
		DOWSIL™ EL-7040 Hydro Elastomer Blend	Caprylyl Methicone (and) PEG-12 Dimethicone/ PPG-20 Crosspolymer	Caprylyl Methicone	17.5-19.5	275,000-995,000	Provides a smooth feel and matte appearance to the skin. Good compatibility with organic oils. Ability to incorporate water and polar materials like glycerin via cold process while keeping silicone elastomer texture and feel.	

Product Type	Product Name	INCI Name	Preservatives	Solid (%)	Viscosity (cP)	Applications/Benefits	
tion	DOWSIL™ HMW 2220 Non-ionic Emulsion	Divinyldimethicone/Dimethicone Copolymer (and) C12-13 Alketh-23 (and) C12-13 Alketh-3	Phenoxyethanol	60	Internal Phase Viscosity > 120,000,000	Non ionic emulsion of high molecular weight PDMS. Allows a rich texture to skin care formulations. Creates a film on the skin which is resistant to wash. Provides excellent skin feel together with foam boosting in rinse off applications.	
	DOWSIL™ 7-3100 Gum Blend HIP Emulsion	Cyclopentasiloxane (and) Dimethiconol (and) Laureth-4 (and) Laureth-23		15	150,000	High internal-phase emulsion easily diluted with water.  Allows quick and easy formulation development with different silicone oils, gums and elastomers. Process equipment can be easily cleaned with water.	
: Emulsions/Lotion	DOWSIL™ 7-3101 Elastomer Blend HIP Emulsion  Cyclopentasiloxane (and)  Dimethicone Crosspolymer (and)  Dimethicone (and) Laureth-23 (and)  Laureth-4		Phenoxyethanol, Methylparaben, Isopropylparaben, Isobutylparaben, Butylparaben	15	30,000	High internal-phase emulsion easily diluted with water. Allows quick and easy formulation development with	
Silicone	DOWSIL™ 7-3118 EBAP HIP Emulsion	Cyclopentasiloxane (and) Dimethicone Crosspolymer (and) Dimethicone (and) Laureth-23 (and) Laureth-4	Phenoxyethanol Potassium Sorbate	15	30,000	different silicone oils, gums and elastomers. Process equipment can be easily cleaned with water.	
	DOWSIL™ CE 0101 Wipes Lotion	Cyclopentasiloxane (and) Dimethiconol (and) Laureth-4 (and) Laureth-23 (and) Steareth-2 (and) Steareth-100	Phenoxyethanol, Ethylhexylglycerin	6	85	Low-viscosity lotion that can be customized by adding additional cosmetic ingredients via cold processing. Enhanced sensory attributes such as improved smoothness and decreased greasiness and tackiness versus commercial wipes. Excellent cleansing properties.	

#### **SPF Boosters**

Product Name	INCI Name	Product Form	Solid (%)	Applications/Benefits
SunSpheres™ Powder	Styrene/Acrylate Copolymer	Powder	98	Boosts UVA and UVB performance of inorganic and organic sunscreen filters.
SunSpheres™ PGL Polymer	Styrene/Acrylates Copolymer	Liquid	24.5-26.5	Enables greater SPF efficiency in sun care and daily wear SPF products. Raises the UV protection over the whole UVA/ UVB spectrum, working equally well with organic and inorganic sunscreen filters.
SunSpheres™ BIO SPF Booster	Microcrystalline Cellulose	Powder	94	Bio-based, readily biodegradable SPF booster (UVA and UVB). Allows reduced amount of UV filters. Useful for wide variety of cosmetic products using either inorganic or organic UV filters. Naturality Origin Index (ISO1 16128): 0.97. Readily biodegradable (OECD301).

#### **Optical Appearance Aids**

Product Name	INCI Name	Physical Form	Active (%)	Average Particle Size	Preservatives	рН	Applications/Benefits
DOWSIL™ EP-9801 Hydro Cosmetic Powder	Dimethicone/Vinyl Dimethicone crosspolymer (and) Butylene Glycol (and) Silica	Powder	100	3-10 Microns	NA	NA	Water-dispersible silicone elastomer powder provides wrinkle masking/soft focus, sebum absorption, and mattifying effect together with a unique powdery feel.
DOWSIL™ VM-2270 Aerogel Fine Particles	Silica Silylate	Powder	100	5-15 Microns	NA	NA	Provides wrinkle masking/soft focus and sebum absorption. Allows polar to non-polar oils to be thickened.
DOWSIL™ 9509 Silicone Elastomer Suspension	Dimethicone/Vinyl Dimethicone Crosspolymer (and) C12-14 Alketh-12	Aqueous Suspension	63-68	D50<4 Microns	Phenoxyethanol, Chlorophenesin, Methyl Paraben, Benzoic Acid	3-4.5	Provides wrinkle masking/soft focus, sebum absorption and mattifying effect together with a silky feel in O/W and hydrogel-type formulations.
DOWSIL™ PF-9510 Silicone Elastomer Suspension	Dimethicone/Vinyl Dimethicone Crosspolymer (and) C12-14 Alketh-12	Aqueous Suspension	63-68	D50<4 Microns	Chlorphenesin + Phenoxyethanol	3-7.5	lee in 0/W and flydroger-type formulations.
DOWSIL™ 9576 Smooth Away Elastomer	Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer (and) Dimethicone Crosspolymer (and) Beeswax (and) Silica (and) Silica Silylate	Elastomer Gel in 1.5 cSt	15-17	NA	NA	NA	Provides immediate masking of wrinkles, fine lines and pores in anhydrous formulations together with a unique texture and smooth feel.
EcoSmooth™ Rice Husk Cosmetic Powder	Silica	Powder	100	5-7 Microns	NA	NA	Provides wrinkle masking/soft focus, sebum and water absorption, humectancy, compaction, mattifying effect together with very good smooth and slippery feel when formulated. Made of plant origin and upcycled feed-stock. Non GMO. 100% natural origin content as per ISO 16128. COSMOS APPROVED.

## Rheology Modifiers/Texture Builders/Foam Boosters

Product Type	Product Name	INCI Name	Product Form	Solid (%)	Ionicity	Applications/Benefits
	ACULYN™ 22 Rheology Modifier	Acrylate/Steareth-20 Methacrylate Copolymer	Emulsion	30	Anionic	Anionic thickener to build apparent viscosity. Compatible with difficult-to-thicken surfactants systems. Easy-to-use liquid. No premixing or dispersing required.
	ACULYN™ 28 Rheology Modifier  Acrylate/Beheneth-25 Methacrylate Copolymer		Emulsion	20	Anionic	Highly efficient anionic thickener to build apparent viscosity. Excellent clarity at low pH. Compatible with difficult-to-thicken surfactants systems, such as glucosides. Recommended for facial washes where it gives a refreshing, watery feel. Useful as a stand-alone polymeric emulsifier delivering quickbreak benefits.
Acrylate	ACULYN™ 33A Rheology Modifier	Acrylate Colymer	Emulsion	28	Anionic	Anionic non associative thickeners exhibiting good compatibility with polar solvents and peroxide. ACULYN™ 33A Rheology Modifier is cost-effective suspending solutions for non-clear systems. Can also be used on its own or in combination with ACULYN™ 22 Rheology Modifier or ACULYN™ 28 Rheology Modifier as an emulsion stabilizer.
	ACULYN™ 38 Rheology Modifier	Acrylate/Vinyl Neodecanoate Crosspolymer	Emulsion	29	Anionic	Excellent anionic suspending agent for thick and rich texture in rinse-off products, such as body washes. This is also a very versatile thickener, offering a mix of excellent feel and humidity resistance.
	ACULYN™ 88 Rheology Modifier	Acrylate/Steareth-20 Methacrylate Crosspolymer	Emulsion	29	Anionic	Associative anionic rheology modifier very efficient at building low shear viscosity and impart a mild, non-greasy, non-sticky rich feel to formulations.

Product Type	Product Name	INCI Name	Product Form	Solid (%)	lonicity	Applications/Benefits	
Urethane	ACULYN™ 44 Rheology Modifier	PEG-150/Decyl Alcohol/SMDI Copolymer	Emulsion	35	Nonionic	A nonionic thickener usable over a wide pH range and compatible with cationic ingredients. Delivers a rich, creamy texture to formulations.	
Product Type	Product Name	INCI Name	Product Form	Solid (%)	Viscosity at 25°C (cP)	Applications/Benefits	
Sodium (Poly) Acrylate in Silicone	ACULYN™ 2051 Rheology Modifier	Sodium Polyacrylate (and) Dimethicone (and) Cyclopentasiloxane (and) Trideceth-6 (and) PEG/PPG-18/18 Dimethicone	Emulsion	26	1,500-4,000 (30 rpm)	Thickening and emulsifying of water phase. Easy to use (no neutralization, no heating). Gives smooth, non-greasy and non-oily formulations. Excellent to stabilize silicone-rich systems.	
	ACULYN™ Siltouch Rheology Modifier	Sodium Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (and) Dimethicone (and) Trideceth-6 (and) PEG/PPG- 18/18 Dimethicone	Emulsion	27	1,000-6,000 (30 rpm)	Thickening and emulsifying of water phase. Ease of use (no neutralization, no heating). Gives smooth, non-greasy and non-oily formulations. D4 and D5 is less than 0.1%. Excellent to stabilize silicone-rich systems.	
Product Type	Product Name	INCI Name	Product Form	Formulation Visco	sity (cP)	Applications/Benefits	
	CELLOSIZE™ Hydroxyethyl Cellulose PCG-10 Europe		Water-Dispersible Powder	4,400-6,000 (at 1%, 30 rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers. Cotton source-Partially non- GMO.	
	CELLOSIZE™ Hydroxyethyl Cellulose QP-300 Europe	_	Water-Dispersible Powder	300-400 (at 2%, 60 rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers. Wood – PECF certification-Non GMO.	
	CELLOSIZE™ Hydroxyethyl Cellulose QP-4400-H Europe		Water-Dispersible Powder	4,800-6,000 (2%, 30 rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers . Wood – PECF certification- Non GMO.	
	CELLOSIZE™ Hydroxyethyl Cellulose QP-15000-H Europe	Hydroxyethyl Cellulose	Water-Dispersible Powder	1,100-1,500 (at 1%, 30rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers. Wood – PECF certification- Non GMO.	
Cellulose	CELLOSIZE™ Hydroxyethyl Cellulose QP-30000-H Europe	_	Water-Dispersible Powder	1,500-2,400 (at 1%, 30rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers Wood – PECF certification Non GMO.	
O	CELLOSIZE™ Hydroxyethyl Cellulose QP-52000-H Europe	-	Water-Dispersible Powder	2,400-3,000 (at 1%, 30rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers. Wood – PECF certification- Non GMO.	
	CELLOSIZE™ Hydroxyethyl Cellulose QP-100 MH Europe		Water-Dispersible Powder	4,400-6,000 (at 1%, 30rpm)		Derived from cellulose, a renewable, natural material. Nonionic, efficient water-phase thickener for body washes and skin cleansers. Cotton source-Partially non- GMO.	
	CELLOSIZE™ Texture 40-0100 Hydroxypropyl Methylcellulose		Powder	10,000-6,500 (2% aqueous solution)			
	CELLOSIZE™ Texture 40-0101 Hydroxypropyl Methylcellulose	Hydroxypropyl Methylcellulose	Powder	60,000-90,000 (2% aqueous solu	ution)	Water thickeners that enhance and stabilize foam. Used in body washes, facial cleansers, liquid hand soaps and shaving creams. Foam boosters.	
	CELLOSIZE™ Texture 40-0202 Hydroxypropyl Methylcellulose		Powder	3,500-5,500 (2% aqueous solution)			

Product Type	Product Name	INCI Name	Product Form	Melting Point (°C)	Applications/Benefits
	DOWSIL™ 2501 Cosmetic Wax	BIS-PEG-18 Methyl Ether Dimethyl Silane	Solid	~31	Silicone wax that melts in contact with skin. Easily added to water phase. Provides humectancy and moisturization. Reduces tackiness and improves foam qualities in wash-off applications. Contains BHT.
axes	DOWSIL™ 2511 Cosmetic Wax	WSIL™ 2511 Cosmetic Wax  BIS-PEG-18 Methyl Ether Dimethyl Silane		~36-42	Silicone wax that melts in contact with skin. Easily added to water phase. Provides humectancy and moisturization. Reduces tackiness and improves foam qualities in wash-off applications. Contains Vitamin E.
icone Wa	DOWSIL™ 2503 Cosmetic Wax	Stearyl Dimethicone (and) Octadecene	Solid	28-35	Semi-occlusive silicone wax that melts at body temperature and provides moisturization. Good compatibility with organic oils. Improves wash-off resistance in O/W sun care formulations.
iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii	DOWSIL™ 580 Wax	Stearoxy Trimethylsilane (and) Stearyl Alcohol	Solid	36-56	Silicone wax that is compatible with organic ingredients and provides lubricity, water-repellency, nonocclusive film and detackification benefits.
	DOWSIL™ SW-8005 C30 Resin Wax	C30-45 Alkyldimethylsilyl Polypropylsilsesquioxane	Solid	63-71	Provides long-lasting and nontransfer properties. Compatible with organic waxes, esters, sunscreens, vegetable oils, hydrocarbon oils, D5, fragrance and silicones. Nontransfer.

#### Film Formers

Product Type	Product Name	INCI Name	Viscosity (cP)	Carrier	Solid (%)	Applications/Benefits
	EPITEX™ 66 Polymer	Acrylate Copolymer	500	Water	43-46	An organic film former for sunscreens and color cosmetics. Excellent water resistance, low cost in use.
	DOWSIL™ FA 4001 Silicone Acrylate	Cyclopentasiloxane (and) Acrylate/ Polytrimethylsiloxymethacrylate Copolymer	80-400	Cyclopentasiloxane	30	Silicone acrylate copolymer that forms a long-lasting, hard film with washoff, friction and transfer resistance. Good oil compatibility.
	DOWSIL™ FA 4002 ID Silicone Acrylate	Isododecane (and) Acrylate/ Polytrimethylsiloxymethacrylate Copolymer	100-500	Isododecane	40	Silicone acrylate copolymer that forms a long-lasting, hard film with wash-off, friction and transfer resistance. Good oil compatibility. Provides protection against pollutants and tightens skin.
Acrylate	DOWSIL™ FA-4003 DM Silicone Acrylate	Dimethicone (and) Acrylate/ Polytrimethylsiloxymethacrylate Copolymer	199	Dimethicone 2 cSt	40	Silicone acrylate copolymer that forms a long-lasting, flexible film that is comfortable to wear. Also provides wash-off, rub-off, sebum and transfer resistance. Good oil compatibility. Provides protection against pollutants.
Acı	DOWSIL™ FA 4004 ID Silicone Acrylate	Isododecane (and) Acrylate/ Polytrimethylsiloxymethacrylate Copolymer	100	Isododecane	40	Fast-drying silicone acrylate copolymer that forms a long-lasting, flexible film that is comfortable to wear. Also provides wash-off, rub-off, sebum and transfer resistance. Good oil compatibility.
	DOWSIL™ FA 4103 Silicone Acrylate Emulsion	Acrylate/ Polytrimethylsiloxymethacrylate (and) Laureth-1 Phosphate	10	Water	28-32	Silicone acrylate copolymer delivered from water. Forms a long-lasting, flexible film that is comfortable to wear. Provides wash-off, rub-off, sebum and transfer resistance. Provides protection against pollutants. Boosts SPF.
	DOWSIL™ FA PEPS Silicone Acrylate	Undecane (and) Tridecane (and) Acrylates/ Polytrimethylsiloxymethacrylate	25-400	Undecane (and) Tridecane	40	Silicone acrylate copolymer in a bio-based carrier for improved naturality and better sustainability, maintaining the premium performance of silicone acrylates in long lasting, non transfer and wash-off resistance.

Product Type	Product Name	INCI Name	Viscosity (cP)	Carrier	Solid (%)	Applications/Benefits
	DOWSIL™ FC-5002 IDD Resin Gum	Isododecane (and) Trimethylsiloxysilicate/Dimethiconol Crosspolymer	114	Isododecane	40	
	DOWSIL™ FC-5004 DM Resin Gum	Dimethicone (and) Trimethylsiloxysilicate/ Dimethiconol Crosspolymer	200	Dimethicone 1.5 cSt	35-45	
	DOWSIL™ MQ-1640 Flake Resin	Trimethylsiloxysilicate (and) Polypropylsilsesquioxane	NA	NA	100	Solid resin that forms a semiflexible film. Provides wash-off, water and sebum resistance and is comfortable to wear. Compatible with organic carriers. Tightens skin.
Resin	DOWSIL™ 1686 Resin	Polyphenylsilsesquioxane	1,000-6,000	NA	> 90	Liquid resin that can be used to generate skin care formulations that provide comfortable wear, colour uniformity, and improved colour retention.
Silicone F	DOWSIL™ MQ-1600 Solid Resin	Trimethylsiloxysilicate	NA	NA	100	Solid resin that forms a hard film. Provides wash-off and sebum resistance. Compatible with organic carriers.
Silic	DOWSIL™ 593 Fluid	Dimethicone (and) Trimethylsiloxysilicate	400-1,000	Dimethicone 100 cSt	33	Resin dispersion in non-volatile silicone carrier. Provides wash-off resistance.
	DOWSIL™ RSN-0749 Resin	Cyclopentasiloxane (and) Trimethylsiloxysilicate	200-700	Cyclopentasiloxane	50	Resin dispersion in volatile silicone carrier. Long-lasting.

## **Opacifiers**

Product Name	INCI Name	Product Form	Solid (%)	Particle Size	Ionicity	Applications/Benefits
OPULYN™ 301 Opacifier	Styrene/Acrylate Copolymer	Emulsion	40	170 nm	Anionic	Highly versatile opacifier for anionic surfactant-based systems. Best performance in slightly acid to moderate pH range. Tolerates moderate levels of inorganic electrolytes. Recommended for shower gels.

#### **Humectants**

Product Type	Product Name	INCI Name	Physical Form	Range Average (MW)	Viscosity at 100°C (cSt)	Applications/Benefits
	CARBOWAX™ SENTRY™ PEG 300	PEG-6	Liquid	285-315	5.8	
	CARBOWAX™ SENTRY™ PEG 400	PEG-8	Liquid	380-420	7.3	
	CARBOWAX™ SENTRY™ PEG 540 Blend	PEG-6 (and) PEG-32	Semi-Solid	NA	15.8	
s <sub>i</sub> o	CARBOWAX™ SENTRY™ PEG 600	PEG-12	Semi-Solid	570-630	10.8	
Polyethylene Glycols	CARBOWAX™ SENTRY™ PEG 1000	PEG-20	Semi-Solid	950-1,050	17.2	Used in creams and lotions due to their affinity for water, inert nature, and ability to solubilize active ingredients. The humectant effect of PEGs increases the ability of these creams and lotions to retain water while also
ethyler	CARBOWAX™ SENTRY™ PEG 1450	PEG-32	Solid	1,302-1,595	26.5	imparting a conditioning effect on the treated skin without producing the sensation of stickiness. The humectancy of CARBOWAX™ SENTRY™  PEGs also helps prevent creams and lotions from drying out.
Poly	CARBOWAX™ SENTRY™ PEG 3350	PEG-75	Solid	3,015-3,685	90.8	PEGS also helps prevent creams and lottons from drying out.
	CARBOWAX™ SENTRY™ PEG 4000	PEG-90	Solid	3,600-4,400	140.4	
	CARBOWAX™ SENTRY™ PEG 4600	PEG-100	Solid	5,400-6,600	320	
	CARBOWAX™ SENTRY™ PEG 8000	PEG-180	Solid	7,000-9,000	821.7	
yethylene ols	CARBOWAX™ SENTRY™ MPEG 350	PEG-6 Methyl Ether	Liquid	335-365	3.9	Used in creams and lotions due to their affinity for water, inert nature, and ability to solubilize active ingredients. Humectant effect of MPEGs increases the ability of these creams and lotions to retain water while also
Methoxypolyethylene Glycols	CARBOWAX™ SENTRY™ MPEG 550	PEG-10 Methyl Ether	Semi-Solid	525-575	6.5	imparting a conditioning effect on the treated skin without producing the sensation of stickiness. The humectancy of CARBOWAX™ SENTRY™ MPEGs also helps prevent creams and lotions from drying out.
Product Type	Product Name	INCI Name	Physical Form	Average (MW)		Applications/Benefits
	Dow Propylene Glycol USP/E	Propylene Glycol	Liquid	76.1		Serves as an effective humectant to help prevent product drying, and it can act as a freeze-point depressant in products like shaving foams. Also can serve as a solvent and stabilizer for surfactants, emulsions and sunscreens. Can be an effective carrier for flavors, fragrances, preservatives and plant extracts. Aids in the formulation of stable final products.
Glycols	PURAGUARD™ Propylene Glycol USP/ EP*	Propylene Glycol	Liquid	76.1		Used as a humectant, skin-conditioning agent and/or solvent. The purity and versatility of PURAGUARD™ Propylene Glycol USP/EP allow it to be used as an ingredient in products subject to very stringent quality standards, including pharmaceuticals, foods, beverages, cosmetics, personal care products and animal feed.
	Dow Dipropylene Glycol LO+	Dipropylene Glycol	Liquid	134.2		Can provide excellent co-solvency for water, oils and hydrocarbons, with consistent purity and quality, minimal odor, low skin-irritation potential, low toxicity and consistent isomer distribution.

These are typical properties, not to be construed as specifications. \*Only available in the United States

# **Chelating Agents**

Product Name	INCI Name	Product Form	Assay (%)	pH	Applications/Benefits
VERSENE™ 100XL Chelating Agent	Tetrasodium EDTA	Liquid	38 Wt% as Na₄EDTA	11-12 (1 Wt% Solution)	Provided as an aqueous solution of the tetrasodium salt of ethylenediaminetetraacetic acid. Manufactured to high purity specifications that are designed to limit impurities.
VERSENE™ 220 Crystals Chelating Agent	Tetrasodium EDTA	Crystalline Powder	99.0 Wt% as Na <sub>4</sub> EDTA • 4H <sub>2</sub> O 83.2 Wt% as Na <sub>4</sub> EDTA 64.0 Wt% as H <sub>4</sub> EDTA	10.5-11.5 (1 Wt% Solution)	A dry, crystalline version of VERSENE™ 100 Chelating Agent. It is useful in formulating dry products or where the total water content of a product must be kept to a minimum.
VERSENE™ Na₂ Crystals Chelating Agent	Disodium EDTA	Powder	99.0 Wt% as Na <sub>2</sub> H <sub>2</sub> EDTA • 2H <sub>2</sub> O 89.4 Wt% as Na <sub>2</sub> H <sub>2</sub> EDTA 77.7 Wt% as H <sub>4</sub> EDTA	4.3-4.7 (1 Wt% Solution)	A partially neutralized salt of EDTA, in dry form. VERSENE™ Na₂ Crystals Chelating Agent is well suited for applications calling for neutral pH or mildly acidic conditions, such as personal care products.

# **Pigment Treatments**

Product Name	INCI Name	Viscosity (cSt)	Specific Gravity at 25°C	Flash Point (°C)	Active (%)	Applications/Benefits
DOWSIL™ AM-3100 Hydrogen Fluid	Hydrogen Dimethicone	40	0.97	205	100	Surface treatment via dehydrogenation reaction. Provides water and sebum repellency.
DOWSIL™ OFS-6341 Silane	Triethoxycaprylylsilane	2.04	0.875	63	100	Surface treatment via alcohol condensation reaction. Provides water repellency, moist feel and skin adhesion. Easy dispersion in silicone and organic carriers.



# About Dow Home and Personal Care solutions

Through its Home and Personal Care business, part of the Dow Consumer Solutions Portfolio, Dow offers unique innovations that empower brand owners around the world to create products with exceptional performance and exciting new benefits consumers can see and feel. Our expansive portfolio serves a wide range of applications across home and personal care markets from skin and hair care to fabric care and beyond. Our novel solutions help enable products that are unique and memorable, and meet the growing demands of today's consumers. We continue to bring forward innovative technologies and formulation solutions that differentiate our customers' products, enhance the consumer experience and sustain the environment. With business centers, research and development (R&D), manufacturing plants and customer applications centers around the globe, Dow has the expertise and foundation to foster global and local innovations.

Please visit **dow.com/personalcare** for more information.

+ 800 3 694 6367



**From North America** 

Toll-free\*

Toll-free + 800 447 4369 Toll call + 989 832 1542 Fax + 989 832 1465

From Europe, India, Africa and the Middle East

Toll call + 32 3 450 2240
Toll-free for Italy + 800 783 825
Toll-free for South Africa + 800 99 5078
Fax + 32 3 450 2815

From Asia Pacific

Toll-free\*\* + 800 7776 7776
Toll call + 60 3 7965 5392
Toll-free fax\*\* + 800 7779 7779
Toll fax + 60 3 7958 5598

#### From Latin America

Toll call + 55 11 5188 9000 Fax + 55 11 5188 9887

Images: Adobe\_178105913, iStock\_178707888, iStock\_500911247, iStock\_637753880, iStock\_640307048, iStock\_690840724

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT WWW.DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information of liability for the information or liability for the information in this document. Reference to "Dow" or the "Company" or the

2000024824-6366 Form No. 27-2099-01-0823 S2D

dow.com/personalcare

Toll-free from Austria, Belgium, Denmark, Finland (prefix 990), France, Germany, Hungary, Ireland, The Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom

<sup>\*\*</sup> Toll free from Korea, Japan, China, Taiwan, Hong Kong, Thailand, Malaysia, Singapore, Philippines, Australia, and New Zealand

<sup>®™</sup> Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

<sup>© 2023</sup> The Dow Chemical Company. All rights reserved.